

80474

Page 1

N900040100

Setup Start *NS1*

Stop ***NS2***

200

200

Reference:

Run Start *NR1*

Stop *NR2*

100		0.00				
100	Hardinge CNC LATHE SMALL					
Hardinge	Memo	0.00				
Hardinge CNC Lathe Small	1-Turn as per Folio FA195 & Dwg D2618.2-Deburr					

120	QC8- Inspect parts - second check	0.00	B.A	12/03/12	200	φ		
120								
QC	Memo	0.00						
Quality Control								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80474***80474***

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February-21-12 1:47:48 PM

Item ID: D2618

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bushing

Start Date: 21/02/2012 Start Qty: 200.00

200

Cust Item ID:

Required Date: 06/03/2012 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **812.**

0.00

130

Packaging

Memo

0.00

200x 8p12-03-12

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/3/12**12-03-12**

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

February-21-12 1:47:52 PM

Page 1

Work Order ID: 80474

80474

Parent Item: D2618

D2618

Parent Item Name: Bushing

Start Date: 21/02/2012

Required Date: 06/03/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR0.750		Purchased	No			100	f	100.8950	0.258	54.31579			

MDFI RINR0 750

Delrin Round Bar 0.75"

55.060'

Location

Loc Qty

Loc Code

MAT055

100.895

116183

2.4

117273

1.555

117322

0.94

120722

96

55.000'

30-12/05/08

8/11

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

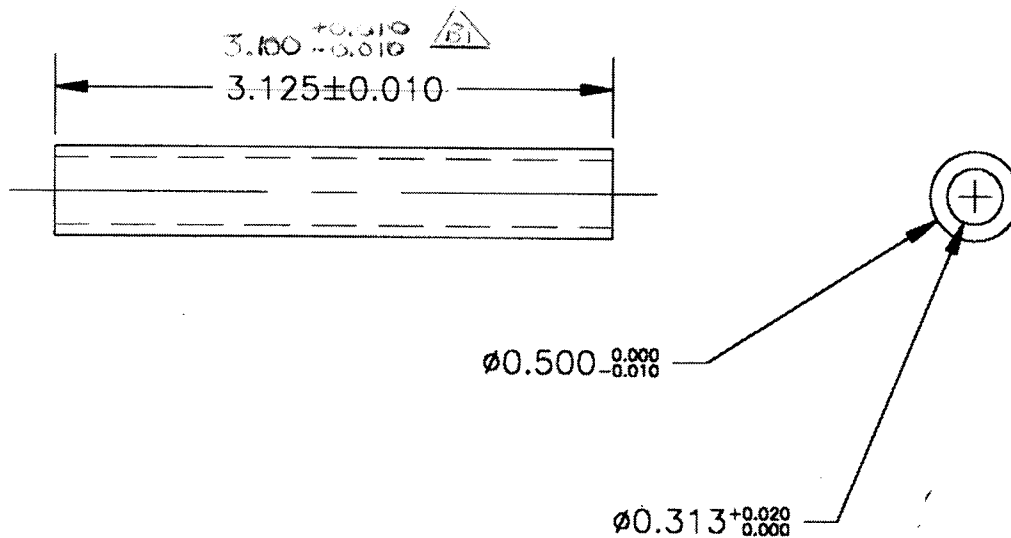
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NOTE: Date & initial all entries



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



8047.4 M.L.T
12/20/21
12/02/21

MATERIAL: DELRIN OR TEFLON OR NYLON

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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